

ABSTRACT OF THE DISCLOSURE

A film is formed by casting a ribbon on a support from
a flow cast die while pulling said ribbon toward said support
by providing a decompression area. The decompression area is
5 divided into a middle portion, a left portion and a right portion.
Degrees of decompression in these three portions satisfy the
following formulae:

$$0 < (PC-PL) \times 100 / |PC| < 15;$$

$$0 < (PC-PR) \times 100 / |PC| < 15;$$

10 $|PL-PR| \times 100 / |0.5(PL+PR)| < 10;$

wherein PC is a degree of decompression in said middle
portion, PL a degree of decompression in said left portion, and
PR a degree of decompression in said right portion. The film
obtained by the above method is suitable for a polarizing plate
15 protection film, which is used for a liquid crystal display
device.